

## Industrial L3 8-Port 10/100/1000T + 4-Port 1G/2.5G SFP + 4-Port 10GBASE-X SFP+ Managed TSN Ethernet Switch



### Innovative Industrial TSN Ethernet Switch Guaranty Delivery of Time-Sensitive Data

PLANET TSN-6325-8T4S4X is a brand-new Industrial-grade Layer 3 **Time-Sensitive Networking (TSN)** Managed Ethernet Switch which features **8 10/100/1000BASE-T RJ45 ports**, **4 100/1G/2.5GBASE-X SFP ports** and **4 10GBASE-SR/LR SFP+** ports and **Layer 3 IP routing** in a rugged IP30 metal case for stable operation in heavy environments, address all levels of the industrial automation network, from the field bus to the factory backbone. And it guarantees end-to-end transmission of high-priority traffic with extremely low latency.

With 10Gbps fiber interfaces, the TSN-6325-8T4S4X can handle extremely large amounts of data in a secure topology linking to an industrial backbone, 5G NR base station or Wi-Fi6/6E wireless AP. The TSN-6325-8T4S4X is capable of providing non-blocking switch fabric as high as **116Gbps** in the temperature range from **-40 to 75 degrees C**. It greatly simplifies the tasks of upgrading the industrial LAN for catering to increasing bandwidth demands.



### A Simplified Pathway to a TSN-compatible Infrastructure

PLANET TSN-6325-8T4S4X provides real-time, low-latency network communication for industrial automation, 5G NR networks, Industry 4.0, 4K/8K video streaming, and VR/AR gaming industry by using the **Time-sensitive Networking (TSN)** technology and **IEEE 1588 Precision Time Protocol (PTPv2)** for time synchronization on all ports.

### Physical Port

- 8 10/100/1000BASE-T RJ45 copper ports
- 4 100/1000/2500BASE-X SFP slots for SFP type auto detection
- 4 10GBASE-SR/LR SFP+ slots, compatible with 1000BASE-X and 2500BASE-X SFP
- One RJ45-to-RS232 console interface for basic management and setup

### Industrial Hardened Design

- Dual power input, redundant power with reverse polarity protection
  - DC 9 to 48V input or AC 24V input
  - Active-active redundant power failure protection
  - Backup of catastrophic power failure on one supply
  - Fault tolerance and resilience
- DIN-rail and wall-mountable designs
- IP30 aluminum case
- Supports 6000V DC Ethernet ESD protection
- -40 to 75 degrees C operating temperature

### Digital Input and Digital Output

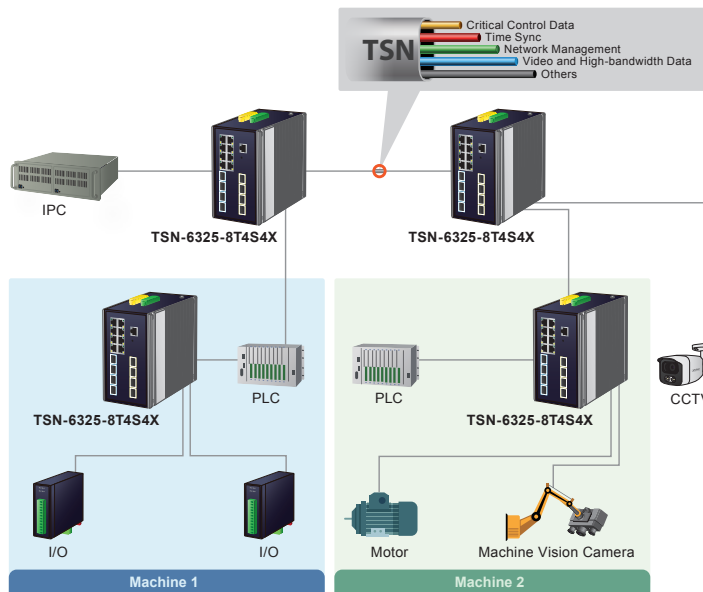
- 2 digital input (DI)
- 2 digital output (DO)
- Integrates sensors into auto alarm system
- Transfers alarm to IP network via email and SNMP trap

### Time Sensitive Networking

- **High Precision Time Synchronization**
  - IEEE1588 (Time Stamping)
  - 802.1AS-Rev gPTP default profile
- **Shapers**
  - 802.1Qbv Enhancements for Scheduled Traffic
  - 802.1Qch (Cyclic Queuing and Forwarding)
- **TSN Stream Policing**
  - 802.1Qci (Per Stream Filtering and Policing)
- **Redundancy**
  - 802.1CB FRER for seamless redundancy
  - Also standard Linear and Ring protection

The TSN-6325-8T4S4X supports TSN IEEE standards needed for a complete real-time communication solution. These include IEEE 802.1AS-REV profile for time synchronization, IEEE **802.1Qbv** Enhancements for Scheduled Traffic, IEEE 802.1Qbu Frame Preemption, IEEE 802.3br Interspersing Express Traffic (IET), IEEE **802.1Qci** for per-stream filtering and policing (**PSFP**) and IEEE **802.1CB** frame replication and elimination for reliability (FRER) for seamless redundancy.

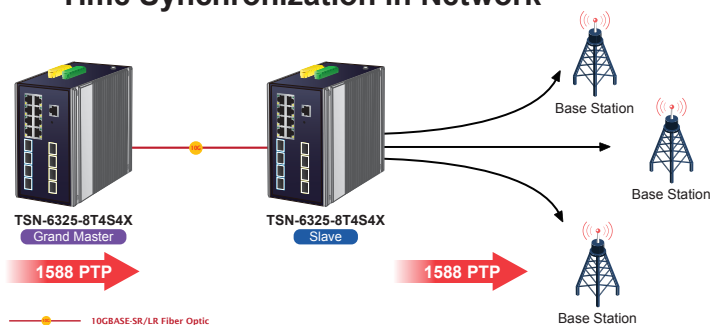
The TSN-6325-8T4S4X eliminates the need for separating information technology (IT) and operational technology (OT) Ethernet networks, providing a more ubiquitous approach to synchronization and precision timing for today's industrial automation systems.



### 1588 Time Protocol for Industrial Computing Networks

The TSN-6325-8T4S4X features IEEE 1588v2 PTP (Precision Time Protocol) with hardware-based time stamping for precise time synchronization of networks, and support for **Boundary Clock**, **End to End** and **Peer to Peer Transparent Clock** modes. It is ideal for telecom and carrier Ethernet applications, supporting MEF service delivery and timing over packet solutions for IEEE 1588 and synchronous Ethernet.

### Time Synchronization in Network



### 10GBASE-X SFP+ High-bandwidth Interfaces for Diversified Bandwidth Applications

The TSN-6325-8T4S4X has the capability to reach a high speed of 10Gbps over fiber-optic cabling which helps to accelerate the performance of large data transmission.

#### • Delay Reduction

- IEEE 802.1Qbu Frame Preemption
- IEEE 802.3br Interspersing Express Traffic (IET)

#### Layer 3 IP Routing Features

- IPv4 dynamic routing protocol supports RIPv2 and OSPFv2 and IPv6 OSPFv3
- IPv6 dynamic routing protocol supports OSPFv3
- IPv4/IPv6 hardware static routing
- Routing interface provides per VLAN routing mode

#### Layer 2 Features

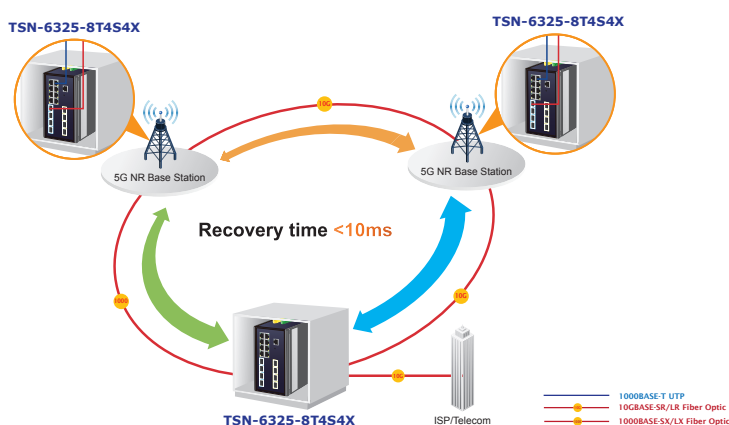
- High performance of Store-and-Forward architecture, and runt/CRC filtering eliminates erroneous packets to optimize the network bandwidth
- Storm control support
  - Broadcast/Multicast/Unknown unicast
- Supports **VLAN**
  - IEEE 802.1Q tagged VLAN
  - Supports provider bridging (VLAN Q-in-Q IEEE 802.1ad)
  - Private VLAN Edge (PVE)
  - Protocol-based VLAN
  - MAC-based VLAN
  - Voice VLAN
  - GVRP (GARP VLAN Registration Protocol)
- Supports **Spanning Tree Protocol**
  - IEEE 802.1D Spanning Tree Protocol (STP)
  - IEEE 802.1w Rapid Spanning Tree Protocol (RSTP)
  - IEEE 802.1s Multiple Spanning Tree Protocol (MSTP), spanning tree by VLAN
  - BPDU Guard
- Supports **Link Aggregation**
  - 802.3ad Link Aggregation Control Protocol (LACP)
  - Cisco ether-channel (static trunk)
  - Maximum 8 trunk groups, with 16 ports for each trunk
- Provides port mirror (many-to-1)
- Port mirroring to monitor the incoming or outgoing traffic on a particular port
- Loop protection to avoid broadcast loops
- Link Layer Discovery Protocol (LLDP)
- Compatible with Cisco uni-directional link detection(UDLD) that monitors a link between two switches and blocks the ports on both ends of the link if the link fails at any point between the two devices

The fiber-optic 10GBASE-X SFP+ interfaces support triple speeds, 10GBASE-SR/LR, 2500BASE-X and 1000BASE-SX/LX, meaning the administrator now can flexibly choose the suitable SFP/SFP+ transceiver according to the transmission distance or the transmission speed required to extend the network efficiently. The TSN-6325-8T4S4X provides broad bandwidth and powerful processing capacity.

### Redundant Ring, Fast Recovery for Critical Network Applications

The TSN-6325-8T4S4X supports redundant ring technology and features strong, rapid self-recovery capability to prevent interruptions and external intrusions. It incorporates advanced **ITU-T G.8032 ERPS (Ethernet Ring Protection Switching)** technology, Spanning Tree Protocol (802.1s MSTP), and **redundant power** input system into customer's industrial automation network to enhance system reliability and uptime in harsh factory environments. In a simple ring network, the recovery time of data link can be as fast as 10ms.

### ERPS Ring for Data Transmission Redundancy



### Layer 3 Routing Support

The TSN-6325-8T4S4X enables the administrator to conveniently boost network efficiency by configuring Layer 3 IPv4/IPv6 VLAN static routing manually, the **RIP** (Routing Information Protocol) or **OSPF** (Open Shortest Path First) settings automatically.

The RIP can employ the hop count as a routing metric and prevent routing loops by implementing a limit on the number of hops allowed in a path from the source to a destination.

The OSPF is an interior dynamic routing protocol for autonomous system based on link state. The protocol creates a database for link state by exchanging link states among Layer 3 switches, and then uses the Shortest Path First algorithm to generate a route table based on that database.

### Robust Layer 2 Features

The TSN-6325-8T4S4X can be programmed for advanced Layer 2 switch management functions such as dynamic port link aggregation, 802.1Q tagged VLAN, Q-in-Q VLAN, private VLAN, Multiple Spanning Tree Protocol (MSTP), Layer 2 to Layer 4 QoS, bandwidth control, IGMP snooping and MLD snooping. Via the aggregation of supporting ports, the TSN-6325-8T4S4X allows the operation of a high-speed trunk group that comes with multiple ports and supports fail-over as well.

- Supports G.8032 ERPS (Ethernet Ring Protection Switching)
- IEEE 1588v2 PTP (Precision Time Protocol)
- Features IEEE 802.1AS Time Synchronization, IEEE 802.1Qbu Frame Preemption, IEEE 802.1Qbv Enhancements for Scheduled Traffic and IEEE 802.1CB Seamless Redundancy

### Quality of Service

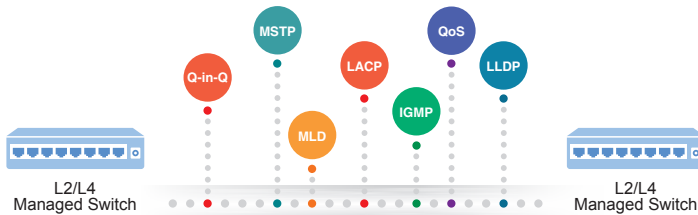
- Ingress shaper and egress rate limit per port bandwidth control
- 8 priority queues on all switch ports
- Traffic classification
  - IEEE 802.1p CoS
  - ToS/DSCP/IP Precedence of IPv4/IPv6 packets
  - IP TCP/UDP port number
  - Typical network application
- Strict priority and Weighted Round Robin (WRR) CoS policies
- Supports QoS and In/Out bandwidth control on each port
- Traffic-policing on the switch port
- DSCP remarking
- Voice VLAN

### Multicast

- Supports IPv4 IGMP snooping v1, v2 and v3
- Supports IPv6 MLD snooping v1 and v2
- Querier mode support
- IPv4 IGMP snooping port filtering
- IPv6 MLD snooping port filtering
- MVR (Multicast VLAN Registration)

### Security

- Authentication
  - IEEE 802.1x port-based/MAC-based network access authentication
  - IEEE 802.1x authentication with guest VLAN
  - Built-in RADIUS client to cooperate with the RADIUS servers
  - RADIUS/TACACS+ users access authentication
  - Guest VLAN assigns clients to a restricted VLAN with limited services



### Cybersecurity Network Solution to Minimize Security Risks

The TSN-6325-8T4S4X comes with enhanced cybersecurity to fend off cyberthreats and cyberattacks. It supports SSHv2 and TLSv1.2 protocols to provide strong protection against advanced threats. Served as a key point to transmit data over a long-distance fiber optic cable to customer's critical equipment in a business network, the cybersecurity feature of the TSN-6325-8T4S4X protects the switch management and enhances the security of the mission-critical network without any extra deployment cost and effort.

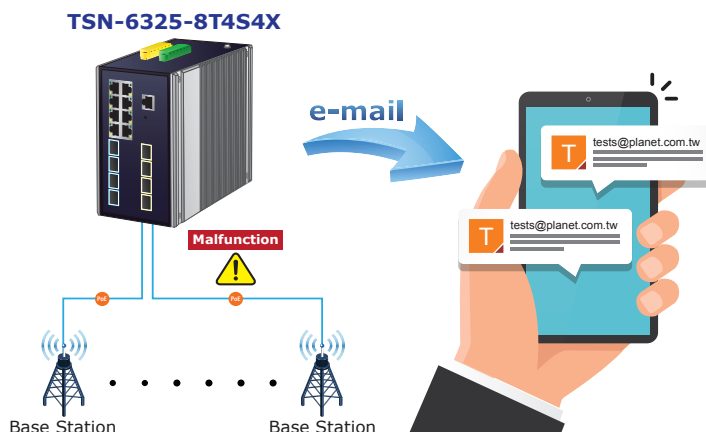


### Modbus TCP Provides Flexible Network Connectivity for Factory Automation

With the supported **Modbus TCP/IP** protocol, the TSN-6325-8T4S4X can easily integrate with **SCADA** systems, **HMI** systems and other data acquisition systems in factory floors. It enables administrators to remotely monitor the industrial Ethernet switch's **operating information**, **port information**, communication status, and DI and DO status, thus easily achieving enhanced monitoring and maintenance of the entire factory.

### SMTP/SNMP Trap Event Alert

The TSN-6325-8T4S4X provides event alert function to help to diagnose the abnormal device owing to whether or not there is a break of the network connection, or the rebooting response.



- Access Control List
  - IP-based Access Control List (ACL)
  - MAC-based Access Control List (ACL)
- Source MAC/IP address binding
- DHCP Snooping to filter distrusted DHCP messages
- Dynamic ARP Inspection discards ARP packets with invalid MAC address to IP address binding
- IP Source Guard prevents IP spoofing attacks
- IP address access management to prevent unauthorized intruder

### Management

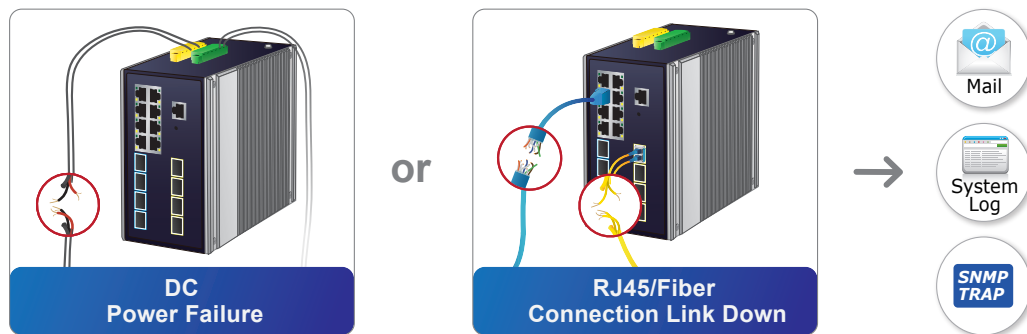
- IPv4 and IPv6 dual stack management
- Switch Management Interfaces
  - Console and Telnet Command Line Interface
  - HTTP web switch management
  - SNMP v1 and v2c switch management
  - SSHv2, TLSv1.2 and SNMPv3 secure access
- SNMP Management
  - Four RMON groups (history, statistics, alarms, and events)
  - SNMP trap for interface Link Up and Link Down notification
- IPv6 IP address/NTP/DNS management
- Built-in Trivial File Transfer Protocol (TFTP) client
- BOOTP and DHCP for IP address assignment
- System Maintenance
  - Firmware upload/download via HTTP
  - Reset button for system reboot or reset to factory default
  - Dual images
- DHCP Functions:
  - DHCP Relay
  - DHCP Option82
  - DHCP Server
- User Privilege levels control
- Network Time Protocol (NTP)
- Network Diagnostic
  - SFP-DDM (Digital Diagnostic Monitor)
  - ICMPv6/ICMPv4 remote ping
- SMTP/Syslog remote alarm
- System Log
- PLANET Smart Discovery Utility for deployment management
- PLANET UNI-NMS (Universal Network Management) and CloudViewer app for deployment management



### Effective Alarm Alert for Better Protection

The TSN-6325-8T4S4X supports a Fault Alarm feature which can alert the users when there is something wrong with the switches. With this ideal feature, the users would not have to waste time to find where the problem is. It will help to save time and human resource.

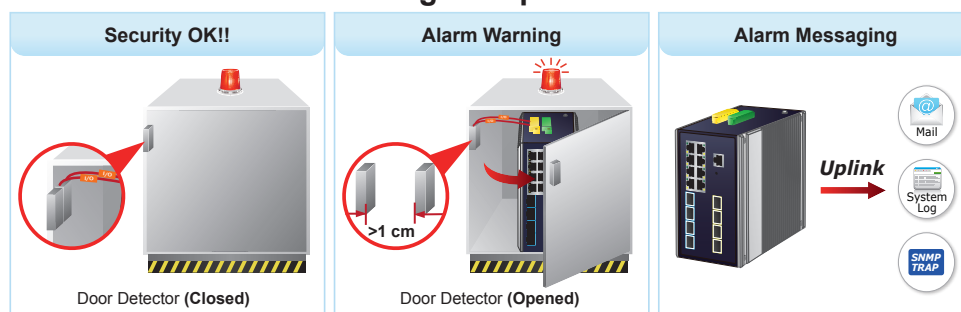
## Fault Alarm Feature



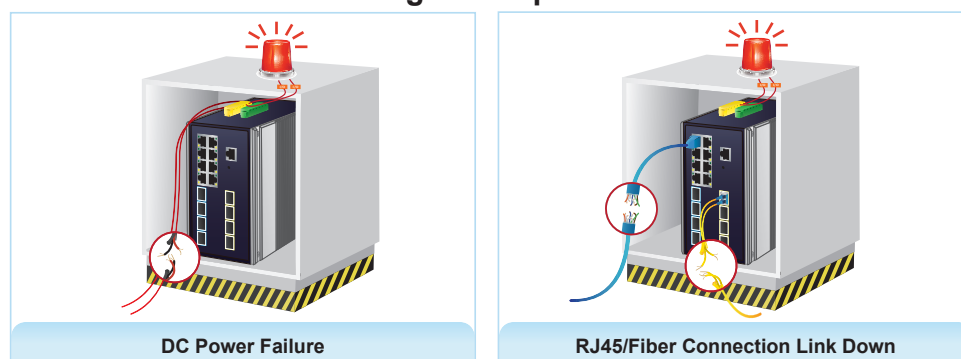
### Digital Input and Digital Output for External Alarm

The TSN-6325-8T4S4X supports Digital Input and Digital Output on its front panel. This external alarm enables users to use Digital Input to detect and log external device status (such as door intrusion detector), and send event alarm to the administrators. The Digital Output could be used to alarm the administrators if the TSN-6325-8T4S4X's port shows link down, link up or power failure.

## Digital Input



## Digital Output

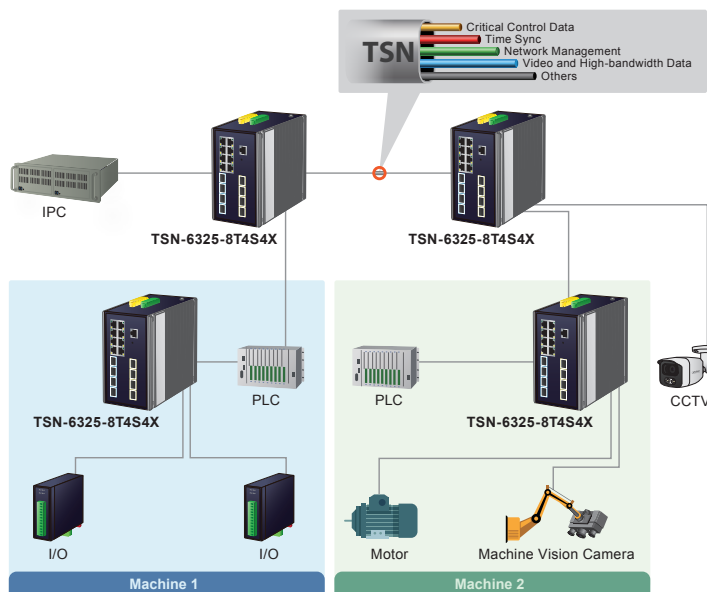


### IPv6/IPv4 Dual Stack

Supporting both IPv6 and IPv4 protocols, the TSN-6325-8T4S4X helps data centers, campuses, telecoms, and more to experience the IPv6 era with the lowest investment as its network facilities need not be replaced or overhauled if the IPv6 FTTx edge network is set up.

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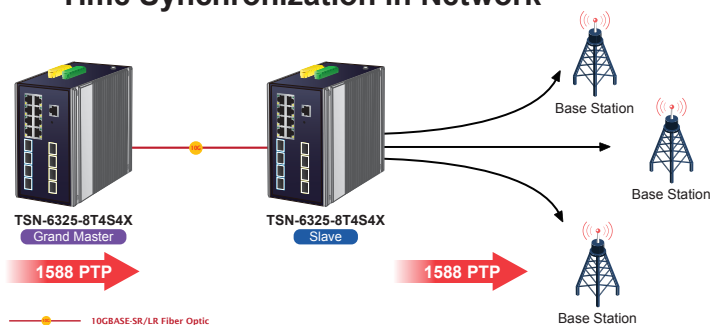
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- Routing interface provides per VLAN routing mode

### Layer 2 Features

- High performance of Store-and-Forward architecture, and runt/CRC filtering eliminates erroneous packets to optimize the network bandwidth
- Storm control support
  - Broadcast/Multicast/Unknown unicast
- Supports **VLAN**
  - IEEE 802.1Q tagged VLAN
  - Supports provider bridging (VLAN Q-in-Q IEEE 802.1ad)
  - Private VLAN Edge (PVE)
  - Protocol-based VLAN
  - MAC-based VLAN
  - Voice VLAN
  - GVRP (GARP VLAN Registration Protocol)
- Supports **Spanning Tree Protocol**
  - IEEE 802.1D Spanning Tree Protocol (STP)
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  - Maximum 8 trunk groups, with 16 ports for each trunk
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- Port mirroring to monitor the incoming or outgoing traffic on a particular port
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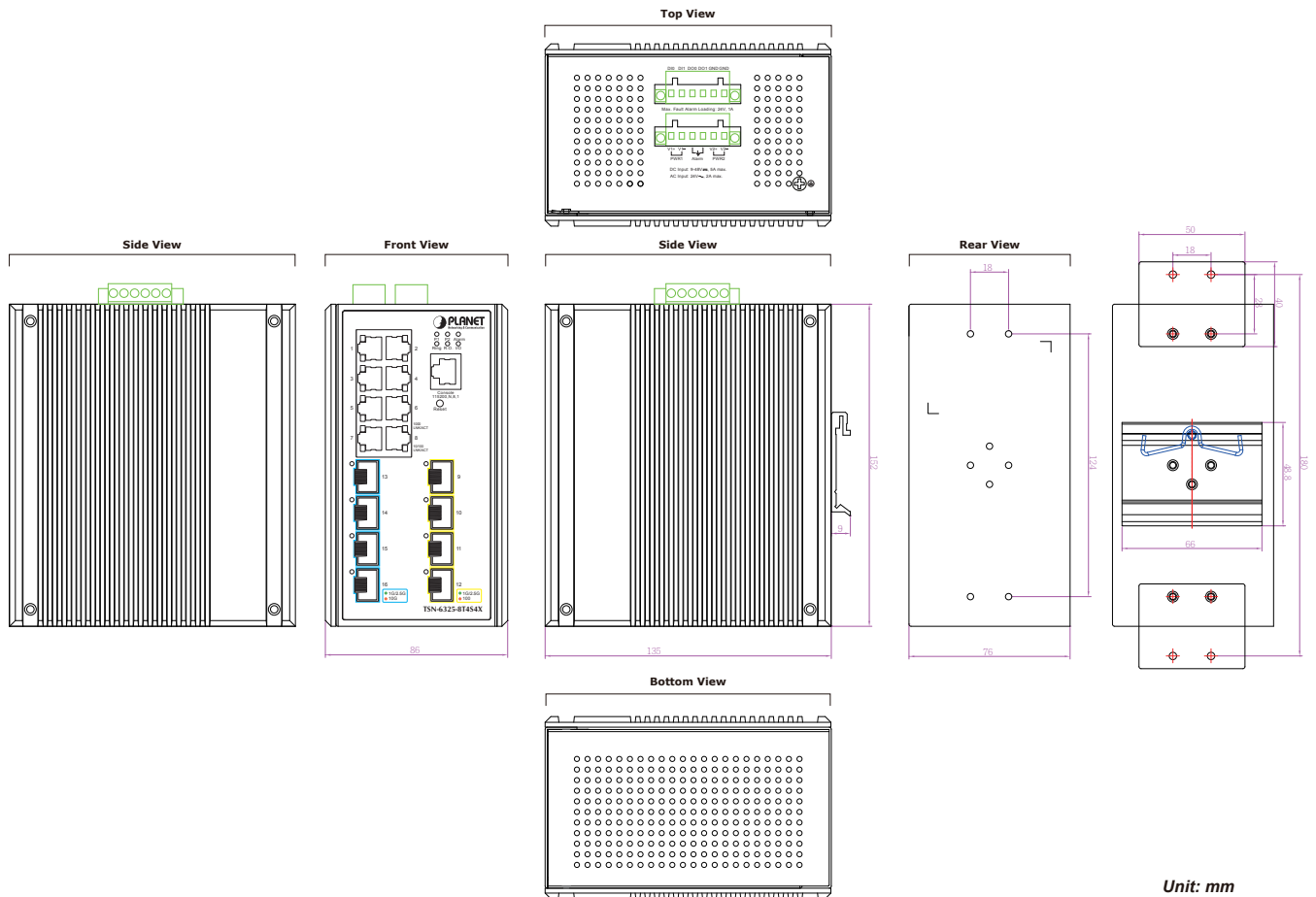
## Specifications

Product	TSN-6325-8T4S4X
<b>Hardware Specifications</b>	
Copper Ports	8 10/100/1000BASE-T RJ45 auto-MDI/MDI-X ports
SFP Port	8 100/1000/2500BASE-X SFP ports (Ports 9 to 12) Compatible with 100BASE-FX and 2500BASE-X SFP transceiver
SFP+ Ports	4 10GBASE-SR/LR SFP+ slots Backward compatible with 100BASE-FX, 1000BASE-SX/LX/BX and 2500BASE-X SFP transceivers
Console	1 x RJ45-to-RS232 serial port (115200, 8, N, 1)
Reset Button	< 5 sec: System reboot > 5 sec: Factory default
Connector	Removable 6-pin terminal block for power input Pin 1/2 for Power 1, Pin 3/4 for fault alarm, Pin 5/6 for Power 2 Removable 6-pin terminal block for DI/DO interface Pin 1/2 for DI 1 & 2, Pin 3/4 for DO 1 & 2, Pin 5/6 for GND
Alarm	One relay output for power failure. Alarm relay current carry ability: 1A @ 24V DC
Digital Input (DI)	2 digital input: Level 0: -24~2.1V ( $\pm 0.1V$ ) Level 1: 2.1~24V ( $\pm 0.1V$ ) Input load to 24V DC, 10mA max.
Digital Output (DO)	2 digital output: Open collector to 24VDC, 100mA
Enclosure	IP30 aluminum case
Installation	DIN-rail or wall mounting
SDRAM	2048Mbytes
Flash Memory	64Mbytes
Dimensions (W x D x H)	86 x 135 x 152 mm
Weight	1,597g
Power Requirements	DC 9~48V, 5A max. AC 24V, 2A max.
Power Consumption	DC input: Max. 16.8 watts/57.3BTU (system on) Max. 38.2 watts/130.3BTU (Full loading) AC 24V input: Max. 21.7 watts/74BTU (system on) Max. 30 watts/102.3BTU (Full loading)
ESD Protection	5KV DC
Surge Protection	6KV DC
LED Indicators	System: Power 1 (Green), Power 2 (Green) Fault Alarm (Red) Ring (Green), Ring Owner (Green) DIDO (Red) Per 10/100/1000T RJ45 Port: 1000Mbps LNK/ACT (Green) 10/100Mbps LNK/ACT (Amber) Per SFP Port: 1G/2.5Gbps LNK/ACT (Green) 100Mbps LNK/ACT (Amber) Per SFP+ Port: 1G/2.5Gbps LNK/ACT (Green) 10Gbps LNK/ACT (Amber)
<b>Switching Specifications</b>	
Switch Architecture	Store-and-Forward
Switch Fabric	116Gbps/non-blocking
Throughput	86.3Mpps@64Bytes
Address Table	32K entries, automatic source address learning and aging
Shared Data Buffer	32Mbits
Jumbo Frame	10K bytes
Flow Control	IEEE 802.3x pause frame for full duplex Back pressure for half duplex

SNMP MIBs	RFC 1213 MIB-II RFC 1493 Bridge MIB RFC 1643 Ethernet MIB RFC 2863 Interface MIB RFC 2665 Ether-Like MIB RFC 2819 RMON MIB (Group 1, 2, 3 and 9) RFC 2737 Entity MIB RFC 2618 RADIUS Client MIB RFC 2863 IF-MIB RFC 2933 IGMP-STD-MIB RFC 3411 SNMP-Frameworks-MIB RFC 4292 IP Forward MIB RFC 4293 IP MIB RFC 4836 MAU-MIB IEEE 802.1X PAE LLDP	
Standards Conformance		
Regulatory Compliance	FCC Part 15 Class A CE: EN55032 EN55035	
Stability Testing	IEC60068-2-32 (free fall) IEC60068-2-27 (shock) IEC60068-2-6 (vibration)	
Standards Compliance	IEEE 802.3 10BASE-T IEEE 802.3u 100BASE-TX/100BASE-FX IEEE 802.3z Gigabit SX/LX IEEE 802.3ab Gigabit 1000T IEEE 802.3ae 10Gb/s Ethernet IEEE 802.3bz 2.5GBASE-X IEEE 802.3x flow control and back pressure IEEE 802.3ad port trunk with LACP IEEE 802.1D Spanning Tree Protocol IEEE 802.1w Rapid Spanning Tree Protocol IEEE 802.1s Multiple Spanning Tree Protocol IEEE 802.1p Class of Service IEEE 802.1Q VLAN tagging IEEE 802.1X Port Authentication Network Control IEEE 802.1ab LLDP IEEE 802.3ah OAM IEEE 802.1ag Connectivity Fault Management (CFM) IEEE 802.1AS - Timing and Synchronization for Time-sensitive Applications IEEE 802.1Qbu Frame Preemption	IEEE 802.3br Interspersing Express Traffic (IET) IEEE 802.1Qci Per-Stream Filtering and Policing (PSFP) IEEE 802.1Qbv Enhancements for Scheduled Traffic IEEE 802.1CB Frame Replication and Elimination for Reliability (FRER) RFC 768 UDP RFC 783 TFTP RFC 791 IP RFC 792 ICMP RFC 2068 HTTP RFC 1112 IGMP v1 RFC 2236 IGMP v2 RFC 3376 IGMP v3 RFC 2710 MLD v1 RFC 3810 MLD v2 RFC 2328 OSPF v2 RFC 5340 OSPF v3 RFC 2453 RIP v2 ITU-T G.8032 ERPS Ring
Environment		
Operating	-40 ~ 75 degrees C	
Storage	-40 ~ 85 degrees C	
Humidity	5 ~ 95% (non-condensing)	



## Dimensions



## Ordering Information

TSN-6325-8T4S4X	Industrial L3 8-Port 10/100/1000T + 4-Port 1G/2.5G SFP + 4-Port 10G SFP+ Managed TSN Ethernet Switch
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## Related Products

IGS-6325-5X1T	Industrial L3 5-Port 10GBASE-X SFP+ + 1-Port 10GBASE-T Managed Ethernet Switch
IGS-6325-8T4X	Industrial L3 8-Port 10/100/1000T + 4-Port 10G SFP+ Managed Ethernet Switch
IGS-6325-8T8S4X	Industrial L3 8-Port 10/100/1000T + 8-Port 100/1000X SFP + 4-Port 10G SFP+ Managed Ethernet Switch
IGS-6325-8T8S	Industrial L3 8-Port 10/100/1000T + 8-Port 100/1000X SFP Managed Ethernet Switch
IGS-5225-8T2S2X	Industrial L3 8-Port 10/100/1000T + 2-Port 100/1000X SFP + 2-Port 10G SFP+ Managed Ethernet Switch (-40~75 degrees C)
IGS-6325-20T4C4X	Industrial L3 20-Port 10/100/1000T + 4-Port Gigabit TP/SFP + 4-Port 10G SFP+ Managed Ethernet Switch
IGS-6325-20S4C4X	Industrial L3 20-Port 100/1000X SFP + 4-Port Gigabit TP/SFP + 4-Port 10G SFP+ Managed Ethernet Switch

## Available Modules for IGS-6325 DIN-rail series

CB-DASFP-0.5/2M	10G SFP+ Directly-attached Copper Cable (0.5/2M in length)
MTB-Series Module	10GBASE-LR/SR/BX/T Modules
MGB-2G Transceiver	2500BASE-X SFP Transceiver
MGB-Series Transceiver	1000BASE-SX/LX SFP Transceiver
MFB-Series Transceiver	100BASE-FX SFP Transceiver

